



TECHNICAL DATA SHEET

VIA MASULLO 1^ TRAV.PRIVATA 80010-QUARTO-(NA)-ITALY
 TEL.+ 39 - 081 - 876.21.48 r.a. - FAX + 39 - 081 - 876.23.47
 www.dichemitaly.com E-mail: dichem@dichem.it

CODE: 36.315

ACRIMATT 2K/HS 4:1

DESCRIPTION

Transparent acrylic finish with matt effect (10 to 25 gloss). High solid, scratch-resistant with excellent yield and high resistance to yellowing.

PURPOSE

All types of refinishing after touching-up or complete respray on normal or metallic automotive colours.

BASIC DATA (At 25 deg. C - 50 % R. H.)

COVERAGE THEORETICAL

7,7 sqm/mixed litre (dft 50 um)

HARDENER

DILUENTE

Unihard 600 Standard or Fast

MIXING RATIO BY VOLUME
4 : 1 : 10 > 20 %

Diacril

POT-LIFE

2 hours

Acrimatt 2k/HS	volume 100 cc	by weight 100 gr
Unihard 600	25 cc	25 gr
Diacril	10/25 cc	10/25 gr

<p>APPLICATION METHOD</p> <p>DRYING TIMES AT 20°C</p> <p>DRYING TIME AT 60°C</p>	<p>Spraying viscosity (ford cup n°4) 16-17" F4 Air pressure 2 – 2,5 bar Nozzle 1,3 - 1,4 mm</p> <p style="text-align: center;">(Ensure clean, water-free air supply)</p> <p>Dry film thickness 45 – 50 micron Number of coats 2 (half + full)</p> <p>Flash off 5-8 min Through drying 24 hours</p> <p>30 – 40 min</p>
<p>STORAGE</p>	<p>18 months (cool, dry, away from sunlight).</p>
<p>PACKAGING</p> <p>CARTONI</p>	<p>1 and 5 litres.</p> <p>10 x 1 - 4 x 5</p>

Our technical department is at your service for any further details or information you may require.