

ALU PUTTY PLUS

Stucco poliesteri 2K alluminio



Two-component spatula aluminium polyester putty, universal for the repair and reconstruction of sheet metal in the bodywork and industry

Soft

Ease of processing

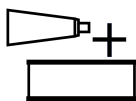





Excellent sandability

High hardness

Excellent adhesion on galvanized sheet metal and other metals

Resistant to high temperatures

ALU PUTTY PLUS 2k aluminium polyester filler

	1-3% with benzoyl peroxide depending on the temperature : <5-10°C: 3% 10-20°C: 2% 20- 30°C: 1%
	Catalysis by weight ratio: 100:1>3
	Mix and apply the product with spatula
	Air: 15-20min @ +20°C.
	Sand if necessary dry with P80 – P120 Finish with P180 – P220
	The use of personal protecting clothing is recommended even if not provided for

ALU PUTTY PLUS aluminium polyester filler

TECHNICAL FEATURES :

Two- component unsaturated polyester filler with inert and metallic mineral fillers.

Do not apply on substrate that are not adequately pretreated.

COLOUR:

Iron Grey

SUPPORTS/ WAY OF USE :

Suitable for the reconstruction of damaged oxidized or corroded metallic parts, rusty parts (properly sanded and cleaned) and as a filler.

Suitable for supports such as steel, cast iron, aluminium, light alloys and with excellent adhesion even on non-metallic supports (e.g. plastic or wood)

LAVORAZIONE/APPLICAZIONE:

1) Sand the surface to be repaired with P60 or P80 abrasive paper leaving the substrate raw and free of residues (paints, greasy or oily substances). If necessary clean with suitable diluent (nitro and/or anti-silicone)

2) Dose the quantity necessary for the intervention to be carried out of ALU PUTTY PLUS and the relative benzoyl peroxide hardener according to the quantities recommended on page 2(depending on environmental conditions in which you are working).

Mix the two products using the spatulas until the reddish veins of the hardener are no longer visible.

Spread the product with spatulas, taking care not to leave a residue in excess of what is necessary for repair.

After the time required for total drying of the applied product (according to the time indicated in pag. 2) sand (with a pad or mechanically with discs of the same grain) using first coarse abrasive (e.g. P80 and P120) and then finish with finer paper.

To avoid scratches on the sanded surface carry out gradual grain passages according to the indicative rule "x2" from one type of the abrasive to the next: eg.: 80 → 150 → 320 or 100 → 220 → 400.

To check the goodness of the sanding it is possible to wet the surface of putty with a veil of water to highlight the possible presence of scratches.

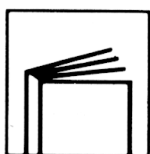
ALU PUTTY PLUS aluminium polyester filler

COLORE: Iron Grey

PACKS (GROSS WEIGHT): kg. 1,0

SPECIFIC WEIGHT : 1630 gr/l

DIRECTIVE COMPLIANCE 2004/42/CE (D.lgs 161/2006):



2004/42/II B(b)(250)250

The EU VOC limit value for this product (category II B (B)) ready for use is 250 g/l.

The maximum VOC content of this ready-to use product is 250 g/l

STORAGE: 12 months for container closed and stored in a dry place at temperature between +5 and +20°C and away from heat sources.

IMPORTANT NOTE:

For professional use only.

Avoid inhalation of vapors.

Avoid contact with skin and eyes.

Do not work the product with wet tools.

Keep out of reach of children.

We protect environment leaving children with a better world.

Avoid dispersion in the environment especially in aquifers.

The data shown in this data sheet refer to the intact product stored in perfect condition of storage properly mixed and applied with suitable tools and conditions of use.

All data, updated on the basis of current knowledge of the technique, are disclosed in order to offer useful information for achieving an excellent result.

The properties of the product are not guaranteed for uses other than those declared.

Dichem srl declines all responsibility for the improper use of its products.

For more detailed product information contact Dichem technical support..

Think about the environment before printing