



TECHNICAL DATA SHEET

VIA MASULLO 1 ^ TRAV.PRIVATA 80010-QUARTO-(NA)-ITALY
TAL.+ 39 - 081 - 876.21.48 r.a. - FAX + 39 - 081 - 876.23.47
<http://www.dichem.it> E-mail: dichem@dichem.it

DICHEMIX Basecoat

Description:

Complete high quality acrylic polyurethane basecoat product range.
Plain or metallic colors, based on 56 base colors including 15 Pearlescent and iridescent and 6 xirallics. High pigmented system, economy on the quantity of paint ready for use, excellent coverage, time saving in application because 2 coats are sufficient.
Minimal waiting time for the application of the top coat.
The basecoat system can be used sometimes with 2K toners in quantities exceeding 25%.

Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Existing Finishes except TPA
- "DICHEM" 1 K or 2 K primers
- OEM Primer or EDP, sanded
- "DICHEM" Polyester Putties
- Bare metal substrates must be pre-primed with "Acirilprimer 2K 5:1 Gold"



75% "Diacril" thinners
100% "Diacril" thinner for pearlescent 3 stage colors



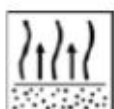
18-19 sec / DIN 4 mm / 20 oC (68 oF)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mim; 0.7 bars at the air-cap
8 – 12 microns per coat



5 min. between coats. For metallic colors, a drop coat is recommended



Wait until fully matt before applying top coat.



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Flash Point: 23oC (73.4 oF)

Specific Gravity: 0.94 – 1.16 kg/cm³ (7.82 – 9.66 lbs/gal)

Solids Content: 21.2 – 39.0 % by weight

Coverage: 8 – 10 m²/l at 25 micron dry thickness

SDS: See the safety data sheet